

BG LI-IN Electricals Ltd

Product Catalogue

Signalling & Rail Infrastructure



Introduction

BG LI-IN ELECTRICALS LTD, a BAGLA group company, established in 2000 and serving into Electrical, Electro-Mechanical & Electronics products for Automotive, White Goods and Railway applications.

Signalling & Rail Infrastructure market

Due to increasing performance requirements of railway lines and the need for modernisation and replacement of obsolete parts, more and more rail infrastructure managers all over the world use our economical and proven reliable technology for signalling and control applications.

We offer:

- Q Style Signalling Relays (British Rail Standard BR930)
- Electrical Point Machine, 220mm stroke

Our production sites are focused on Quality and Environmental performance improvements by certification according to the IRIS (ISO/TS 22163), ISO 9001:2015 and ISO 14001:2015.







Signalling Relays

BG LI-IN have in-house expertise and manufacturing capability for Q – Style Signalling Relays complied to British Rail Standard BR930.

Currently 15 different types of relay designs are being manufactured meeting the strict requirement of Railway operators. BG LI-IN also has extensive design capabilities enabling other relay versions & types to be developed and manufactured upon request. All our Relays are approved by Research Development Standard Organization (RDSO), an approving authority of Indian Railways.





BAGLA Agíle to Excel



Dedicated Railway products manufacturing facility at Maharashtra, INDIA

BR930 relays are of modular plug-in design. Interlocking of the relay and plugboard is achieved by a pin code registration system which ensures that only those relays having the same pin code as the plugboard can be interchanged. The contact arrangement for each relay is as specified in the relevant BR standard and up to 16 pairs of contacts can be accommodated in the same housing. Contact pairs typically consist of a domed silver tip, mating with a flat, silver/carbon tip.

Our production capacity of signalling relays is flexible and responsive. Product quality is guaranteed by using the latest technology equipment, full proof process, well trained, dedicated, and experienced staff.







Relay type: QN1

Relay Non-AC Immune, Plug-in type, style – QN1 DC neutral line, 24V DC, 12F-4B/8F-8B contacts. Front & back contacts metal to carbon, complete with plug board, retaining clip and connectors. Confirming to BRS 930, IRS S 34 & IRS S 23. Interlocking Pin Code: ABCDE/ABCDF

Relay non AC Immune plug in type style QN1 DC, neutral line 50 VDC, 8F/8B contacts, front and back contacts metal to carbon with plug board, retaining clip and connectors conforming to BRS:930, IRS:S34 and IRS:S23 (as applicable). The interlocking code for this unit shall be ABCEF.

| Relay Type | Contact Arrangement | Part code ordering code | Rated Voltage | Interlock code | Coil Resistance (Ohms) | Pick-Up Voltage (Max.) | Release Voltage (Min.) |
|---------------|------------------------|----------------------------------|------------------|-------------------|------------------------------|------------------------------|------------------------------|
| QNI | 12F-4B | 61008053 | 24 | ABCDE | 208 | 19.2 | 3.6 |
| QN1 | 8F - 8B | 61008052 | 24 | ABCDF | 208 | 19.2 | 3.6 |
| QNI | 8F - 8B | 61008236 | 50 | ABCEF | 1500 | 40 | 7.5 |



Relay type: QNA1

Relay AC Immune, Plug-in type, Style QNA1 DC neutral line, 24V DC, 8F-8B/12F-4B contacts. Front & Back contacts metal to carbon, complete with plug board, retaining clip & connectors. Confirming to BRS 931A, IRS S 60, IRS S 34 & IRS 23. Interlocking Pin Code ABDGH/ABDFH.

| Relay Type | Contact Arrangement | Part code ordering code | Rated Voltage | Interlock code | Coil Resistance (Ohms) | Pick-Up Voltage (Max.) | Release Voltage (Min.) | Connector s Required |
|---------------|------------------------|----------------------------------|------------------|-------------------|------------------------------|------------------------------|------------------------------|-------------------------|
| QNA1 | 12F-4B | 61008167 | 24 | ABDFH | 208 | 19.2 | 3.6 | 34 |
| QNA1 | 8F - 8B | 61008169 | 24 | ABDGH | 208 | 19.2 | 3.6 | 34 |





Relay type: QBCA1

Relay AC Immune, Plugin type, Style-QBCA1 DC biased point contactor, 24V DC, 2HF-4B contacts Front contacts (heavy duty) and back contacts metal to carbon, complete with plug board, retaining clips & connectors. Confirming to BRS:943, IRS: S-23, S-34 & S-60. Interlocking Pin Code BCEJK.

| Relay Type | Contact Arrangement | Rated Voltage | Interlock code | Coil Resistance (Ohms) | Pick-Up Voltage (Max.) | Release Voltage (Min.) | Connector Required | Remark |
|---------------|------------------------|------------------|-------------------|------------------------------|------------------------------|------------------------------|-----------------------|--------------------------------------------|
| QBCA1 | 2F(HD)-4B | 24 | BCEJK | 208 | 19.2 | 3.6 | 20 | Heavy Current Control, Nuetral relay |



Relay type: QL1

Relay Plug-in type, style – QL1 magnetically latched neutral line, 24V DC, 11F-4B contacts Front & back contacts metal to carbon, complete with plug board, retaining clip and connectors. Confirming to BRS:935, IRS S-34 & S-23.Interlocking Pin Code ABDEG.

| Re l ay Type | Contact Arrangement | Rated Voltage | Interlock code | Coil Resistance (Ohms) | Pick-Up Voltage (Max.) | Release Voltage (Min.) | Connector Required | Remark |
|------------------------|------------------------|------------------|-------------------|-------------------------------|------------------------------|------------------------------|-----------------------|----------------|
| QL1 | 11F-4B | 24 | ABDEG | 680 (Release) 145 (Pickup) | 19.2 | 9.6 | 32 | Latch Relay |

Relay type: QSPA1

Relay AC Immune Plug-in type, Style –QSPA1 DC Neutral Line, slow to pick up, 24VDC, 8F-4B contacts. Front and Back contacts metal to carbon, complete with plug board, retaining clip & connectors. Confirming to BRS:933A, IRS: S60, IRS S 34 & IRS S23. Interlocking Pin Code ABDEJ.

| Relay Type | Contact Arrangement | Rated Voltage | Interlock code | Coil Resistance (Ohms) | Pick-Up Voltage (Max.) | Release Voltage (Min.) | Connector Required | in pick-up | ay Time Milli-sec | |
|---------------|------------------------|------------------|-------------------|------------------------------|------------------------------|------------------------------|-----------------------|------------|----------------------|------------------|
| QSPA1 | 8F-4B | 24 | ABDEJ | 195 | 19.2 | 3.6 | 26 | ≥400 | ≤200 | Neutral relay |





Relay type: QTA2

Relay AC Immune, Plug-in type, Style QTA2, DC neutral Track, 9 ohms, 2F-1B contacts, Front & back contacts metal to carbon, complete with plug board, retaining clip & connectors Confirming to BRS:939A, BRS 966-F2, IRS: S-34,S23 & S-60.Interlocking Pin Code FGHKX.

| Relay Type | Contact Arrangement | Rated Voltage | Interlock code | Coil Resistance (Ohms) | Pick-Up Current (Max.) | Release Current (Min.) | Connectors Required | Remark |
|---------------|------------------------|------------------|-------------------|------------------------------|------------------------------|------------------------------|------------------------|----------------|
| QTA2 | 2F-1B | 1.4V | FGHKX | 9 | 117mA | 68% | 8 | Track relay |

Relay type: QN1K

Relay non AC Immune, Plug-in type, Style- QN1K DC neutral Line, 24V DC, 1000 Ohms, 6F-6B contacts. Front and back contacts metal to carbon, complete with plug board, retaining clip & connectors. Confirming to BRS:930, IRS: S-34 & S-23. The interlocking pin code for this unit shall be BDEKX.

| Re l ay Type | Contact Arrangement | Rated Voltage | Interlock k code | Coil Resistance (Ohms) | Pick-Up Voltage (Max.) | Release Voltage (Min.) | Connectors Required | Opeate Time (Milli Sec) | Release time (Milli Sec) |
|------------------------|------------------------|------------------|---------------------|------------------------------|------------------------------|------------------------------|------------------------|-------------------------------|--------------------------------|
| QN1K | 6F-6B | 24 | BDEKX | 1000 | 19.2 | 3.6 | 26 | ≤200 | ≤200 |



Relay type: QNA1K

Relay, AC Immune, Plug-in-type, Style "QNA1K" ACI DC Neutral line, 24VDC, 1000 ohms 6F.6B contacts, front contacts metal to carbon and back contacts metal to carbon. Complete with plug board, retaining clip & connectors confirming to BRS:931A IRS:S-23,S-34 & S-60.The interlocking pin code CDEKY.

| | e l ay ype | Contact Arrangement | Rated Voltage | Interlock k code | Coil Resistance (Ohms) | Pick-Up Voltage (Max.) | Release Voltage (Min.) | | Opeate Time (Milli Sec) | Release time (Milli Sec) |
|----|----------------------|------------------------|------------------|---------------------|------------------------------|------------------------------|------------------------------|----|-------------------------------|--------------------------------|
| QN | IA1K | 6F-6B | 24 | CDEKY | 1000 | 19.2 | 3.6 | 26 | ≤200 | ≤100 |





Relay type: QNN1

Relay Non-AC Immune, Plug-in type, style – QNN1 twin DC neutral line, 24V DC, 4F-4B/6F-2B contacts each for LH & RH. Front & back contacts metal to carbon, complete with plug board, retaining clip and connectors. Confirming to BRS:960, IRS S 34 & IRS S 23.Interlocking Pin Code ACEHJ/ACDEK.

| R | elay Type | Contact arrangement | Part code/Ordering code | Rated voltage | Interlock code | Coil Resistance (Ohms) | Pick Up Voltage (Max.) | Release Voltage (Min.) | Remark |
|---|-----------|------------------------|-------------------------------|------------------|-------------------|------------------------------|------------------------------|------------------------------|------------------|
| | QNN1 | LH/RH-6F-2B | 61008319 | 24 | ACDEK | 320 | 19.2 | 3.6 | Neutral relay |
| | QNNI | LH/RH-4F-4B | 61008175 | 24 | ACEHJ | 320 | 19.2 | 3.6 | Neutral relay |
| | QNNI | LH/RH-6F-2B | | 50 | CDEFK | 1750 | 40 | 7.2 | Neutral relay |
| | QNNI | LH/RH-4F-4B | | 50 | CFGHJ | 1750 | 40 | 7.2 | Neutral relay |



Relay type: QNNA1

Relay AC Immune, Plugin type, Style – QNNA1 twin DC neutral line, 24V DC, 4F-4B/6F-2B contacts each for LH & RH. Front & back contacts metal to carbon, complete with plug board, retaining clip and connectors. Confirming to BRS:960,IRS:S60, IRS S 34 & IRS S 23.Interlocking Pin Code ACDHJ/CDEHX.

| Relay Type | Contact arrangement | Part code/Ordering code | Rated voltage | Interlock code | Coil Resistance (Ohms) | Pick Up Voltage (Max.) | Release Voltage (Min.) | Remark |
|------------|------------------------|-------------------------------|------------------|-------------------|------------------------------|------------------------------|------------------------------|------------------|
| QNNA1 | LH/RH-6F-2B | 61008300 | 24 | CDEHX | 230 | 19.2 | 3.6 | Neutral relay |
| ANNA1 | LH/RH-4F-4B | 61008174 | 24 | ACDHJ | 230 | 19.2 | 3.6 | Neutral relay |



Relay type: QECX/QECX-61

Relay, Plug-in-type, Style "QECX/QECX-61" Universal AC Lamp proving LED ECR Relay, 110VAC, 4F.4B contacts, front contacts metal to carbon and back contacts metal to carbon. Complete with plug board, retaining clip & connectors.

The interlocking pin code ABDHK.

| Relay Type | Contact arrangement | Rated voltage | Interlock code | Coi l Resistance (Ohms) | Release Voltage (Min.) | Operate current (Max.) | Connectors required |
|------------------|------------------------|------------------|-------------------|--------------------------------------|------------------------------|------------------------------|------------------------|
| QECX/ QECX-61 | 4F/4B | 110 VAC | ABDHK | 35 | 60 Ma | 90 mA | 16 |





Relay type: QBAT

Relay, Plug-in-type, Style "QBAT" DC Biased Track Relay, 24 VDC, 2F.2B contacts, 9 ohm,

front contacts metal to carbon and back contacts metal to carbon.

Complete with plug board, retaining clip & connectors.

The interlocking pin code ABEJX.

| Relay Type | Contact arrangement | Rated voltage | Interlock code | Coil Resistance (Ohms) | Pick cureent (Max.) | Release current (Min.) | Connectors required |
|------------|------------------------|------------------|-------------------|------------------------------|---------------------------|------------------------------|------------------------|
| QBAT | 2F/2B | 1.4 VDC | ABEJX | 9 | 175 | 95 | 4 |



Relay Selection Guide

| Order | RELAY | Contact | Rated Voltage | Coil Resi. Ohm | Interlock Code |
|----------|-------|---------|------------------|-------------------|-------------------|
| 61008052 | QN1 | 8F/8B | 24 VDC | 208 | ABCDF |
| 61008053 | QN1 | 12F/4B | 24 VDC | 208 | ABCDE |
| 61008236 | QN1 | 8F/8B | 50 VDC | 1500 | ABCEF |
| 61008236 | QN1 | 12F/4B | 50 VDC | 1500 | ABDEF |
| 61008167 | QNA1 | 12F/4B | 24 VDC | 208 | ABDFH |
| 61008245 | QNA1 | 8F/8B | 24 VDC | 208 | ABDGH |
| 61008175 | QNN1 | 4F/4B | 24 VDC | 320 | ACEHJ |
| 61008319 | QNN1 | 6F/2B | 24 VDC | 320 | ACDEK |
| 61008237 | QNN1 | 6F/2B | 50 VDC | 1750 | CDEFK |
| 61008618 | QNN1 | 4F/4B | 50 VDC | 1750 | CFGHJ |
| 61008269 | QBCA1 | 2HF/4B | 24 VDC | 208 | ВСЕЈК |

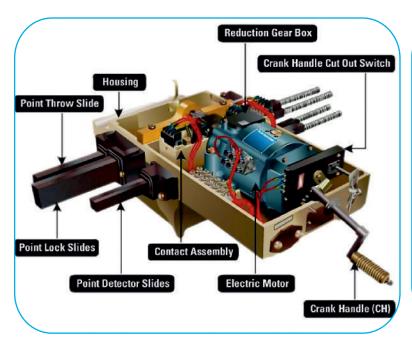
| Order | RELAY | Contact | Rated Voltage | Coil Resi. Ohm | Interlock Code |
|----------|--------------|---------|------------------|-------------------|-------------------|
| 61008270 | QL1 | 11F/4B | 24 VDC | 680/150 | ABDEG |
| 61008268 | QSPA1 | 8F/4B | 24 VDC | 195 | ABDEJ |
| 61008520 | QECX/QECX-61 | 4F/4B | 110 VAC | 35 | ABDHK |
| 61008174 | QNNA1 | 4F/4B | 24 VDC | 230 | CDEHX |
| 61008300 | QNNA1 | 6F/2B | 24 VDC | 230 | ACDHJ |
| 61008173 | QT2 | 2F/2B | 1.4 VDC | 9 | DEFJX |
| 61008176 | QTA2 | 2F/1B | 1.4 VDC | 9 | FGHKX |
| 61008271 | QBAT | 2F/2B | 1.4 VDC | 9 | ABEJX |
| 61008169 | QN1K | 6F/6B | 24 VDC | 1000 | BDEKX |
| 61008168 | QNA1K | 6F/6B | 24 VDC | 1000 | CDEKY |



Electric Point Machine

An electric point machine is a device used in Railway Signalling, which can perform the function of unlocking and operating the point switches in the desired position and lock them and detect their correct setting with the aid of an electric motor.

Electric Point Machine 220 mm stroke for Thick Web Switch confirm to Specification No. IRS: S24-2002 Amendment 1.



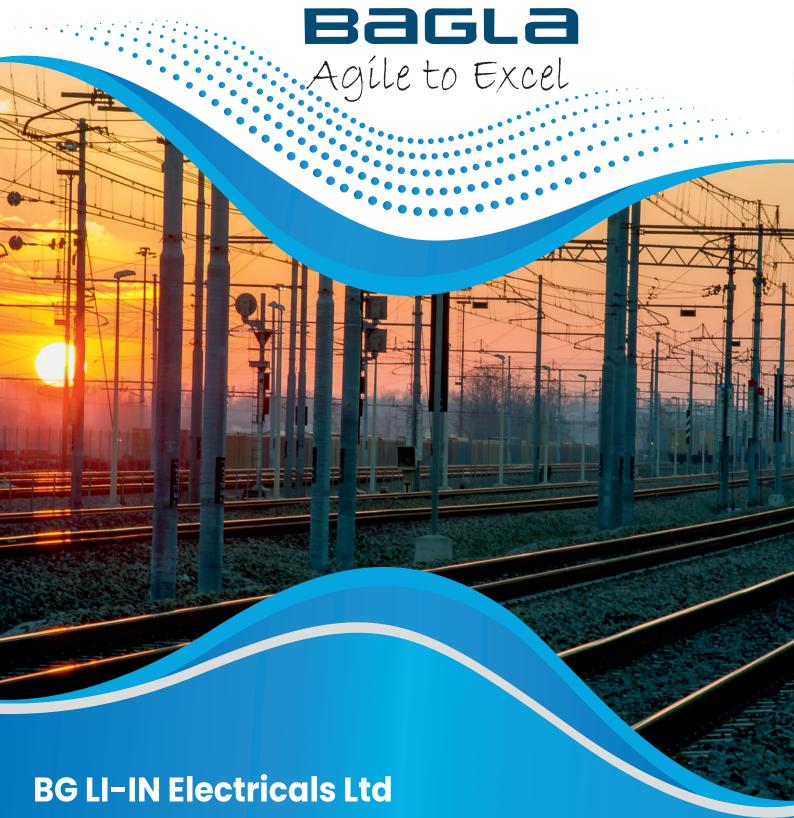


| Throw of Point machine | Time of operation (max.) | Current consumption | Test voltage | Test load on throw bar | Slipping load | Stalling load (Min.) |
|------------------------|--------------------------|---------------------|--------------|------------------------|------------------|-------------------------|
| 220 mm +4/-1 | 5.5 sec | ≤ 5.5 amp | 110 VDC | 450 kg | ≤ 580 kg | 1000 kg |





- INDIAN RAILWAYS
- ALSTOM LTD
- SIEMENS LTD
- MEDHA SERVO DRIVES PVT. LTD.
- KEC INTERNATIONAL LTD.
- L&T CONSTRUCTION LTD.
- MRT SIGNALS LTD.
- BHARAT RAIL AUTOMATION PVT. LTD.
- METRO RAILWAYS



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